

**WHAT IS CLAIMED IS:**

1. An elliptical acetabuliform blade for a shredder, punched from a sheet metal in a mold into an elliptical acetabuliform blade, wherein a periphery of elliptical blade is integrally formed into a planar disk  
5 serving as a flank, the two ends along the major axis of the elliptical flank are integrally formed into a hooked edge, an inner edge of the flank then integrally extends inwards and downwards to form an arc base and then a circular base.
2. An elliptical acetabuliform blade for shredder according to Claim 1,  
10 wherein, the periphery of elliptical blade are integrally formed into serration.
3. An elliptical acetabuliform blade for shredder according to Claim 1, wherein, the center of the base is provided with a polygonal hole.